



CRIMPING CHART

CRIMP REFERENCE

CSP-00005-00-2013-07



FlexIT 2T

EN 853 2SN - EXCEEDS SAE 100 R2AT

PARAMETERS FOR SN03T NO SKIVE FERRULE FOR WIRE BRAID HOSE

BORE DIAMETER			INSERT TYPE	FERRULE CODE	Crimping Diameter		Int. skive Length		Ext. skive Length		Crimping Type
					mm	inch	mm	inch	mm	inch	
DN	inch	size			0 -0,2	0 -0,008	± 0,5	± 0,02	± 0,5	± 0,02	
6	1/4"	04	B04	SN03T04	18,8	0,740	NO		NO		FLAT
8	5/16"	05	B05	SN03T05	19,7	0,776	NO		NO		FLAT
10	3/8"	06	B06	SN03T06	21,2	0,835	NO		NO		FLAT
12	1/2"	08	B08	SN03T08	24,2	0,953	NO		NO		FLAT
16	5/8"	10	B10	SN03T10	28,3	1,114	NO		NO		FLAT
19	3/4"	12	B12	SN03T12	31,9	1,256	NO		NO		FLAT
25	1"	16	B16	SN03T16	39,4	1,551	NO		NO		FLAT
31	1.1/4"	20	B20	SN03T20	51,0	2,008	NO		NO		FLAT
38	1.1/2"	24	B24	SN03T24	59,9	2,358	NO		NO		FLAT
51	2"	32	B32	SN03T32	72,2	2,843	NO		NO		FLAT

RELEASED	M.CARLINI	APPROVED	U.BONINI	DATE	REV
	Technical Director		Quality Assurance	15/7/2013	00

DISCLAIMER: The above crimping diameters and assembling instructions are strictly related to the nominated Intertraco hydraulic hoses and fittings