



## CRIMPING CHART

CRIMP REFERENCE

CSP-0102-02-2021-10

*Intertraco 4ST+*

**EXCEEDS SAE 100 R15**

### ASSEMBLING PARAMETERS FOR TWO PIECES S312T NO SKIVE FERRULE FOR SPIRAL HOSE

| BORE DIAMETER |      |      | INSERT TYPE | FERRULE CODE | Crimping Diameter |        | Internal Skive Length |        | External Skive Length |        | Crimping Type |
|---------------|------|------|-------------|--------------|-------------------|--------|-----------------------|--------|-----------------------|--------|---------------|
|               |      |      |             |              | mm                | inch   | mm                    | inch   | mm                    | inch   |               |
| DN            | inch | size |             |              | 0                 | 0      | ± 0,5                 | ± 0,02 | ± 0,5                 | ± 0,02 |               |
|               |      |      |             |              | -0,2              | -0,008 |                       |        |                       |        |               |

|    |      |    |     |         |      |       |    |    |    |    |      |
|----|------|----|-----|---------|------|-------|----|----|----|----|------|
| 10 | 3/8" | 06 | B06 | S312T06 | 23,5 | 0,925 | NO | -- | NO | -- | FLAT |
| 12 | 1/2" | 08 | B08 | S312T08 | 26,4 | 1,039 | NO | -- | NO | -- | FLAT |
| 16 | 5/8" | 10 | B10 | S312T10 | 30,0 | 1,181 | NO | -- | NO | -- | FLAT |
| 19 | 3/4" | 12 | B12 | S312T12 | 35,0 | 1,378 | NO | -- | NO | -- | FLAT |
| 25 | 1"   | 16 | B16 | S312T16 | 42,0 | 1,654 | NO | -- | NO | -- | FLAT |

| DATE      | REV |
|-----------|-----|
| 1/10/2021 | 02  |

*DISCLAIMER: The above crimping diameters and assembling instructions are strictly related to the nominated Intertraco hydraulic hoses and fittings*